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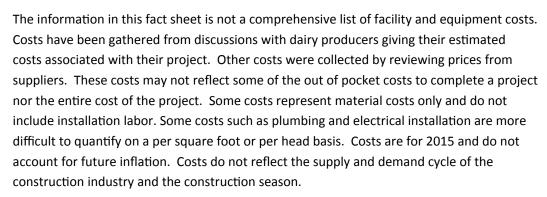
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University of Wisconsin-Extension Dairy Team

Building Cost Estimates-Dairy Modernization

Dairy modernization is defined here as the investment in facilities and technology to provide animal comfort and express the genetic potential of the herd to produce milk at a profit. Many farms are evolving from the tie/stanchion barn systems to a freestall or bedded pen barn and milking center. The range of project investments is large. One farm may need to remodel a building for calves while another farm needs a new barn and parlor. In the planning process, developing a budget with an estimate of the specific investments is usually not known fully until the plans are developed. The cost estimates here are "ballpark" estimates for initial budgeting and decision purposes. It can help in the decision making process to know the approximate or "ballpark" costs for financial long range planning.



Accurate costs can only be determined by obtaining competitive bids for equipment and buildings from suppliers and builders and should include materials, installation labor, and project management costs.



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| Project | Estimated Cost per Unit |
|---|--|
| Calf barn (with warm room) | \$1,500 to \$2,000 per head |
| Heifer barn (bedded pack) | \$2,000 to \$3,000 per calf |
| Cow freestall barn, electric and plumbing not | \$2,500 to \$3,000 per stall, |
| included | or \$20 per square foot |
| Robotic milking system (includes buildings, robots, | |
| gates and 30 day manure storage) | \$12,000 to \$13,000 per stall |
| New parlors and buildings | \$24,000 to \$32,000 per milking stall |
| Retrofit parlors | \$3,000 to \$6,000 per milking stall |
| *Estimated value of existing building, milk house, | |
| electric, and plumbing for retrofit parlor | \$50,000 to \$75,000 |

| Building Frame | Estimated Cost per Unit |
|---|---|
| Post frame roof, open front/no floor | \$9.00 per square foot |
| Materials 2015 | \$5.60 per square foot |
| Construction labor | \$2.70 per square foot |
| Post frame with truss, posts in ground, 100' long, width ranges from 30' to 120' Additional 8' to 10' bay | \$7.00-\$12.00 per square foot \$6.00-\$9.00 per square foot |
| Post frame with truss posts on frost foundation 100' long, width ranges from 30' to | |
| Additional 8' to 10' bay | \$10.00-\$15.00 per square foot \$8.00-\$11.00 per square foot |
| Calf barn, 30' wide includes building frame, 20' wide concrete floor, curtains, and | \$10.00-\$12.00 per square foot |
| Heifer barn, open front 40' wide includes building frame, 25' wide concrete floor, curtains, and doors | \$16.50 per square foot |
| Freestall barn 70' to 120' wide includes building frame, concrete, curtains, doors, and stalls | \$15.00 per square foot |
| Post frame overhang | \$8.00 per square foot |
| Steel frame on pier foundation, 100' long | \$12.00 per square foot |
| Steel frame on frost foundation, 100' long | \$20.00 per square foot |
| Additional 20' bay | \$15.00 per square foot |
| Hoop structure (FarmTek®) includes materials only package, no concrete | \$4.00 per square foot |
| Hoop structure (FarmTek®) includes frame only with labor, no concrete | \$6.00 per square foot |
| 2' x 6' stud frame wall (insulated) 2' x 4' stud frame wall (uninsulated) | \$25.00 per square foot \$15.00 per square foot |





| Shade/Shelter | Estimated Cost per Unit |
|---|--------------------------|
| Shade shelter pipe frame | |
| < 400 square foot | \$3.00 per square foot |
| < 1,600 square foot | \$2.00 per square foot |
| < 3,600 square foot | \$1.80 per square foot |
| < 10,000 square foot | \$1.40 per square foot |
| < 40,000 square foot | \$1.25 per square foot |
| Shade cloth, 16' roll | \$0.22 per square foot |
| Shade cloth panels, hemmed grommetted | \$0.40 per square foot |
| Windbreak shelter pipe frame, 10' high | \$20.00 per linear foot |
| Wall Sheething | Estimated Cost per Unit |
| Painted steel corrugated | \$1.00 per square foot |
| Plastic corrugated flat panel (8mm thick) | \$1.50 per square foot |
| Plastic, ¹ / ₁₆ " corrugated | \$1.00 per square foot |
| Plastic, ¹ / ₈ " corrugated | \$1.75 per square foot |
| Plastic, ¹ / ₄ " corrugated | \$3.25 per square foot |
| Polycarbonate | \$1.75 per square foot |
| OSB, ¹ / ₂ " thick | \$0.60 per square foot |
| Roof Insulation | Estimated Cost per Unit |
| Bubble | \$0.50 per square foot |
| 2" vinyl covered fiberglass, material only | \$0.60 per square foot |
| 2" vinyl covered fiberglass, labor and material | \$1.25 per square foot |
| 1" foil covered rigid board | \$0.75 per square foot |
| Dripex covering | \$1.00 per square foot |
| Concrete Walls and Floors | Estimated Cost per Unit |
| 6" high curb with footing | \$24.00 per linear foot |
| 12" high curb with footing | \$30.00 per linear foot |
| 24" high curb with footing | \$33.00 per linear foot |
| 8" x 4' wall with footing | \$56.00 per linear foot |
| 8" x 5' wall with footing | \$72.00 per linear foot |
| 8" x 6' wall with footing | \$87.00 per linear foot |
| 8" x 8' wall with footing | \$123.00 per linear foot |
| 8" x 6" curb on top of flat work | \$2.50 per linear foot |
| 8" x 1' curb on top of flat work | \$5.00 per linear foot |
| 8" x 2' curb on top of flat work | \$10.00 per linear foot |
| 5" flatwork #3 rebar ($\frac{3}{8}$ " diameter), 18" on center | \$3.60 per square foot |
| 5" flatwork #4 rebar ($^{1}/_{2}$ " diameter), 18" on center | \$4.00 per square foot |
| 4" concrete with welded wire mesh | \$2.75 per square foot |
| Concrete, material only | \$100 per cubic yard |
| Concrete, labor and material | \$200 per cubic yard |
| Saw concrete | \$7.60 per linear foot |
| Concrete flat work removal | \$1.80 per square foot |



| Calf Pens | Estimated Cost per Unit |
|--|-------------------------|
| Calf pen 4' x 7', plastic | \$500 each |
| Calf hutch, individual | \$250 each |
| Calf transition group hutch (4 calves) | \$650 each |
| Double pail holder | \$20 each |
| Pail | \$10 each |

| Pens and Stall Work | Estimated Cost per Unit |
|--|-------------------------|
| Freestall partition/neck rail | \$100 each |
| Rubber flooring, ¹ / ₂ " thick | \$2.50 per square foot |
| Fiberglass post and rod gates or fence | \$12.50 per linear foot |
| Steel tube gates or fence | \$7.50 per linear foot |
| 4" x 7' galvanized steel post | \$100 each |
| 6" x 8" x 8' treated wood post | \$54 each |
| Mattress | \$300-\$500 each |

| Feeding System | Estimated Cost per Unit |
|--|---------------------------|
| Flat floor, 3' wide with 21" high curb, posts 10' on center, and feed rail barrier | \$30 per linear foot |
| Precast concrete J-bunk | \$25 per linear foot |
| Precast concrete H-bunk | \$25 per linear foot |
| Headlocks | \$40-\$45 per linear foot |
| Diagonal bar feeder barrier | \$36 per linear foot |
| Mechanical bunk feeder | \$100 per linear foot |
| Mechanical conveyor | \$75 per linear foot |
| Round bale feeder | \$400 each |
| Feeder wagon on running gear, feed on both sides | \$140 per linear foot |
| Portable steel feed bunk, feed on both sides | \$50 per linear foot |

| Feed Storage | Estimated Cost per Unit |
|---|-------------------------|
| Vertical silo | \$1.40 per cubic foot |
| Horizontal silo concrete walls | \$0.52 per cubic foot |
| 5" concrete feed storage pad with #4 rebar $\binom{1}{2}$ "), 18" on center | \$4.00 per square foot |
| Asphalt feed storage pad | \$2.30 per square foot |
| Bulk feed bin | |
| 3 ton | \$1,200 each |
| 6 ton | \$1,500 each |
| 9 ton | \$2,200 each |
| 12 ton | \$3,000 each |



| Doors | Estimated Cost per Unit |
|---------------------------------------|-------------------------|
| 3'x 7' personal door steel/fiberglass | \$400 each |
| Slider | \$5.00 per square foot |
| Overhead | \$9.00 per square foot |
| Door opener, large door | \$800 each |
| Door opener, small door | \$400 each |

| Ventilation | Estimated Cost per Unit |
|---|-------------------------|
| Covered Ridge | \$10.00 per linear foot |
| Curtain Gathered | |
| 4' wide rollup | \$13.50 per linear foot |
| 6' wide rollup | \$16.50 per linear foot |
| 8' wide rollup | \$18.00 per linear foot |
| Welded wire panel protection for curtain | \$0.50 per square foot |
| Panel Fans | |
| 3' diameter panel fan | \$500 each |
| 4' diameter panel fan | \$700 each |
| Exhaust Fans (in wall) | |
| 12" diameter | \$350 each |
| 18" diameter | \$600 each |
| 24" diameter | \$700 each |
| 36" diameter | \$800 each |
| 48" diameter | \$1,000 each |
| Tunnel Ventilation Fans with Cone | |
| 24" diameter | \$650 each |
| 36" diameter | \$1,300 each |
| 48" diameter | \$1,500 each |
| Large Diameter 20' Paddle Fan (High Volume Low Speed, HVLS) | \$6,000 each |
| Ceiling Fan 5' Diameter | \$200 each |

| Positive Pressure Tube System | Estimated Cost pe | er Unit |
|-------------------------------|------------------------|------------|
| | Plastic Tube | Fan |
| 12" diameter | \$3.50 per linear foot | \$400 each |
| 18" diameter | \$3.75 per linear foot | \$425 each |
| 24" diameter | \$4.00 per linear foot | \$500 each |
| 36" diameter | \$5.00 per linear foot | \$600 each |







| Waterer (Frost Free) | Cost per Unit | Water Tanks | Cost per Unit |
|----------------------|---------------|-------------|---------------|
| 24" long | \$500 each | 50 gallon | \$100 each |
| 36" long | \$700 each | 100 gallon | \$125 each |
| 48" long | \$800 each | 300 gallon | \$200 each |
| 72" long | \$900 each | 600 gallon | \$300 each |
| 84" long | \$1,100 each | | |

| Excavation | Cost per Unit |
|----------------------------------|--------------------------|
| | \$4.00 per square foot |
| Excavation for site preparation | or \$3.00 per cubic yard |
| Top soil stripping | \$2.20 per cubic yard |
| Earth fill, on site | \$3.00 per cubic yard |
| Lane with screenings, 16' wide | \$6.00 per linear foot |
| 4" crushed stone (from off site) | \$12.50 per cubic yard |
| Grass waterway | \$3.75 per linear foot |

| Manure Storage | Cost per Unit |
|--|----------------------------------|
| Concrete stacking pad with buck wall | \$3.50 per square foot |
| Slatted floor tank under shelter | \$1.50 per cubic foot |
| Concrete vertical wall tank | \$0.90 per cubic foot |
| Clay lined lagoon | \$36,000 + \$0.08 per cubic foot |
| Concrete lined lagoon | \$47,500 + \$0.50 per cubic foot |
| 18" double wall corrugated HDPE (installed) | \$19.00 per linear foot |
| 24" double wall corrugated HDPE (installed) | \$30.00 per linear foot |
| 1" diameter water line, installed below ground | \$2.00 per linear foot |
| 4' deep huffcut channel | \$93 per linear foot |
| 4' deep huffcut channel with lid | \$150 per linear foot |
| 8' x 8' x 8' concrete transfer tank with lid | \$5,000 each |

| Manure Handling Equipment | Cost per Unit |
|---------------------------|---------------|
| Chopper pump | \$11,000 each |
| Piston pump | \$18,000 each |
| Vertical piston pump | \$27,000 each |
| Agitator | \$6,000 each |

| | Runoff Control | Cost per Unit |
|---------------------------|----------------|------------------|
| Vegetative treatment area | | \$1,000 per acre |

For additional extension resources regarding dairy modernization, please visit http://fyi.uwex.edu/dairy

